



**GRAVITY CAST PVT. LTD.**  
GRAVITY GROUP OF COMPANIES

## Material - EN GS-24Mn6

### Standard Specification for Steel Castings for Pressure Purposes

Group - Ferrous Mild Steel Alloys

Sub Group - EN GS-24Mn6 Steel Castings for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.200 - 0.250	Normalising or Annealing or Hardening + Tempering	
Silicon	Si %	0.600 max.		
Manganese	Mn %	1.500 - 1.800		
Phosphorus	P %	0.020 max.		
Sulphur	S %	0.015 max.		
Chromium	Cr %	0.300 max.		
Nickel	Ni %	Balance		
-	-	-		
-	-	-	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	600 min.
-	-	-	Yield Strength in Mpa	400 min.
-	-	-	Elongation in %	12 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
1.1118	DIN	Germany	Casting
1.1119	EN	European Union	Casting
1.1119	DIN	Germany	Casting
GS-24Mn6	DIN	Germany	Casting
GS-23Mn6	DIN	Germany	Casting
G23 Mn6	EN	European Union	Casting
1.1118	EN	European Union	Casting

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

**ONE STOP SOLUTION FOR METAL PARTS**